## WHAT IS CLAIMED IS:

A method for manufacturing a semiconductor film, comprising the steps of:
 preparing a first member including a semiconductor substrate, a semiconductor
 layer, and a separation layer provided between the semiconductor substrate and the
 semiconductor layer;

bonding or attracting a second member which is hardly heated by induction heating, onto the semiconductor layer of the first member; and

separating the semiconductor layer from the semiconductor substrate at the separation layer by heating the semiconductor substrate by induction heating.

- 2. A method according to Claim 1, wherein said step for preparing the first member comprises a step of forming a porous silicon layer, serving as a separation layer, by anodizing a surface of a nonporous silicon substrate, and a step of forming a nonporous silicon layer on the porous silicon layer according to epitaxial growth.
- 3. A method according to Claim 1, wherein said step for preparing the first member comprises a step of forming an ion-implanted layer, serving as a separation layer, except for a silicon layer where ions are not implanted on a surface thereof, by implanting at least one type of ions selected from hydrogen, nitrogen and helium to a predetermined depth from a surface of a silicon substrate.
- 4. A method according to Claim 3, wherein said step for preparing the first member further comprises a step of forming a protective film on the surface of the silicon substrate before implanting the ions.
- 5. A method according to Claim 1, wherein said step of heating the semiconductor substrate by induction heating comprises a step of mounting the bonded or attracted first and second members on an induction-heating mount around which a coil is

wound, and causing a current to flow in the semiconductor substrate by supplying the coil with a high-frequency current.

- 6. A method according to Claim 1, further comprising a step of forming slits in the separation layer before heating the semiconductor substrate by induction heating.
- 7. A method according to Claim 1, wherein, in said step of heating the semiconductor substrate by induction heating, a tensile force, a compressive force or a shearing force is simultaneously applied to the separation layer.
- 8. A method according to Claim 1, wherein, in said step of heating the semiconductor substrate by induction heating, a pressure or a hydrostatic pressure by a fluid is simultaneously applied to the separation layer.
- A method according to Claim 1, wherein, in said step of heating the semiconductor substrate by induction heating, the second member is simultaneously cooled.
- 10. A method according to Claim 1, further comprising a step of removing a residue of the separation layer remaining on the semiconductor layer according to etching, after separating the semiconductor layer.
- 11. A method according to Claim 1, further comprising a step of reutilizing a remaining semiconductor substrate for preparing another first member, after separating the semiconductor layer.
- 12. A method according to Claim 11, further comprising a step of removing a residue of the separation layer remaining on the semiconductor substrate according to etching, before reutilizing the semiconductor substrate.

13. A method for manufacturing a semiconductor film comprising the steps of: preparing a first member including a semiconductor substrate, a semiconductor layer, and a separation layer provided between the semiconductor substrate and the semiconductor layer;

bonding or attracting a second member whose resistivity is higher than a resistivity of the semiconductor substrate, onto the semiconductor layer of the first member; and

separating the semiconductor layer from the semiconductor substrate at the separation layer by heating the semiconductor substrate by induction heating.

- 14. A method according to Claim 13, wherein said step for preparing the first member comprises a step of forming a porous silicon layer, serving as a separation layer, by anodizing a surface of a nonporous silicon substrate, and a step of forming a nonporous silicon layer on the porous silicon layer according to epitaxial growth.
- 15. A method according to Claim 13, wherein said step for preparing the first member comprises a step of forming an ion-implanted layer, serving as a separation layer, except for a silicon layer where ions are not implanted on a surface thereof, by implanting at least one type of ions selected from hydrogen, nitrogen and helium to a predetermined depth from a surface of a silicon substrate.
- 16. A method according to Claim 15, wherein said step for preparing the first member further comprises a step of forming a protective film on the surface of the silicon substrate before implanting the ions.
- 17. A method according to Claim 13, wherein said step of heating the semiconductor substrate by induction heating comprises a step of mounting the bonded or attracted first and second members on an induction-heating mount around which a

coil is wound, and causing a current to flow in the semiconductor substrate by supplying the coil with a high-frequency current.

- 18. A method according to Claim 13, further comprising a step of forming slits in the separation layer before heating the semiconductor substrate by induction heating.
- 19. A method according to Claim 13, wherein, in said step of heating the semiconductor substrate by induction heating, a tensile force, a compressive force or a shearing force is simultaneously applied to the separation layer.
- 20. A method according to Claim 13, wherein, in said step of heating the semiconductor substrate by induction heating, a pressure or a hydrostatic pressure by a fluid is simultaneously applied to the separation layer.
- 21. A method according to Claim 13, wherein, in said step of heating the semiconductor substrate by induction heating, the second member is simultaneously cooled.
- 22. A method according to Claim 13, further comprising a step of removing a residue of the separation layer remaining on the semiconductor layer according to etching, after separating the semiconductor layer.
- 23. A method according to Claim 13, further comprising a step of reutilizing a remaining semiconductor substrate for preparing another first member, after separating the semiconductor layer.
- 24. A method according to Claim 23, further comprising a step of removing a residue of the separation layer remaining on the semiconductor substrate according to etching, before reutilizing the semiconductor substrate.

25. A method for manufacturing a semiconductor film comprising the steps of: preparing a first member including a semiconductor substrate, a semiconductor layer whose resistivity is higher than a resistivity of the semiconductor substrate, and a separation layer provided between the semiconductor substrate and the semiconductor layer; and

separating the semiconductor layer from the semiconductor substrate at the separation layer by heating the first member by induction heating.

- 26. A method according to Claim 25, further comprising a step of bonding or attracting a second member which is hardly heated by induction heating, onto the semiconductor layer of the first member, before heating the first member by induction heating.
- 27. A method according to Claim 25, further comprising a step of bonding or attracting a second member whose resistivity is higher than a resistivity of the first member, onto the semiconductor layer of the first member, before heating the first member by induction heating.
- 28. A method according to Claim 25, wherein the resistivity of the semiconductor layer is at least 10 times the resistivity of the semiconductor substrate.
- 29. A method according to Claim 25, wherein the resistivity of the semiconductor layer is at least 1  $\Omega$  •cm, and the resistivity of the semiconductor substrate is equal to or less than 0.1  $\Omega$  •cm.
- 30. A method according to Claim 25, wherein said step for preparing the first member comprises a step of forming a porous silicon layer, serving as a separation layer, by anodizing a surface of a p<sup>+</sup>-type nonporous silicon substrate, and a step of

forming a p<sup>-</sup>-type nonporous silicon layer on the porous silicon layer according to epitaxial growth.

- 31. A method according to Claim 25, wherein said step for preparing the first member comprises a step of forming a p<sup>-</sup>-type silicon layer on a p<sup>+</sup>-type silicon substrate according to epitaxial growth, and forming an ion-implanted layer, serving as a separation layer, except for a p<sup>-</sup>-type silicon layer where ions are not implanted on a surface thereof, by implanting at least one type of ions selected from hydrogen, nitrogen and helium to a predetermined depth from a surface of the p<sup>-</sup>-type silicon layer.
- 32. A method according to Claim 31, wherein said step of preparing the first member further comprises a step of forming a protective film on the surface of the p<sup>-</sup>-type silicon layer before implanting the ions.
- 33. A method according to Claim 25, wherein said step of heating the semiconductor substrate by induction heating comprises a step of mounting the first member on an induction-heating mount around which a coil is wound, and causing a current to flow in the semiconductor substrate by supplying the coil with a high-frequency current.
- 34. A method according to Claim 25, further comprising a step of forming slits in the separation layer before heating the first member by induction heating.
- 35. A method according to Claim 25, wherein, in said step of heating the first member by induction heating, a tensile force, a compressive force or a shearing force is simultaneously applied to the separation layer.

- 36. A method according to Claim 25, wherein, in said step of heating the first member by induction heating, a pressure or a hydrostatic pressure by a fluid is simultaneously applied to the separation layer.
- 37. A method according to Claim 25, further comprising a step of removing a residue of the separation layer remaining on the semiconductor layer according to etching, after separating the semiconductor layer.
- 38. A method according to Claim 25, further comprising a step of reutilizing a remaining semiconductor substrate for preparing another first member, after separating the semiconductor layer.
- 39. A method according to Claim 38, further comprising a step of removing a residue of the separation layer remaining on the semiconductor substrate according to etching, before reutilizing the semiconductor substrate.
- 40. A method for manufacturing a solar cell comprising the steps of:
  forming a porous silicon layer by anodizing a surface of a p<sup>+</sup>-type nonporous
  silicon substrate:

sequentially forming a p<sup>-</sup>-type nonporous silicon layer and an n<sup>+</sup>-type nonporous silicon layer on the porous silicon layer according to epitaxial growth;

attracting an attraction mount which is hardly heated by induction heating, on the  $n^+$ -type nonporous silicon layer;

separating the  $p^-$ -type and  $n^+$ -type nonporous silicon layers from the  $p^+$ -type nonporous silicon substrate at the porous silicon layer by heating the  $p^+$ -type nonporous silicon substrate by induction heating; and

forming electrodes on the separated p<sup>-</sup>-type and n<sup>+</sup>-type nonporous silicon layers.

- 41. A method according to Claim 40, wherein said step of heating the p<sup>+</sup>-type nonporous silicon substrate by induction heating comprises a step of mounting the p<sup>+</sup>-type nonporous silicon substrate attracted on the attraction mount on an induction-heating mount around which a coil is wound, and causing a current to flow in the p<sup>+</sup>-type nonporous silicon substrate by supplying the coil with a high-frequency current.
- 42. A method according to Claim 41, wherein, in said step of heating the p<sup>+</sup>-type nonporous silicon substrate by induction heating, the attraction mount is simultaneously cooled.
- 43. A method according to Claim 40, further comprising a step of removing a residue of the porous silicon layer remaining on the p<sup>-</sup>-type nonporous silicon layer, before forming electrodes after separating the p<sup>-</sup>-type and n<sup>+</sup>-type nonporous silicon layers from the p<sup>+</sup>-type nonporous silicon substrate.
- 44. A method according to Claim 40, wherein said step of forming the electrodes comprises a step of performing heat welding of a surface of the p<sup>-</sup>-type nonporous silicon layer onto an aluminum plate and simultaneously forming a p<sup>+</sup>-type nonporous silicon layer by diffusing aluminum into the p<sup>-</sup>-type nonporous silicon layer, and a step of forming collecting electrodes on the surface of the n<sup>+</sup>-type nonporous silicon layer.
- 45. A method according to Claim 44, further comprising a step of forming an antireflection layer on the n<sup>+</sup>-type nonporous silicon layer on which the collecting electrodes are formed.
- 46. A method according to Claim 40, wherein the p<sup>-</sup>-type and n<sup>+</sup>-type nonporous silicon layers are formed according to liquid deposition.

- 47. A method according to Claim 40, further comprising a step of reutilizing a remaining p<sup>+</sup>-type nonporous silicon substrate for manufacturing another solar cell, after separating the p<sup>-</sup>-type and n<sup>+</sup>-type nonporous silicon layers.
- 48. A method according to Claim 47, further comprising a step of removing a residue of the porous silicon layer remaining on the p<sup>+</sup>-type nonporous silicon substrate, before reutilizing the p<sup>+</sup>-type nonporous silicon substrate.
- 49. A method for manufacturing an SOI (silicon-on-insulator) substrate comprising the steps of:

forming a porous silicon layer by anodizing a surface of a p<sup>+</sup>-type nonporous silicon substrate;

forming a p<sup>-</sup>-type nonporous silicon layer on the porous silicon layer according to epitaxial growth;

forming a silicon-oxide layer on the surface of the p<sup>-</sup>-type nonporous silicon layer;

forming a multilayer structure by bonding another nonporous silicon substrate on a surface of the silicon-oxide layer; and

separating the p<sup>-</sup>-type nonporous silicon layer from the p<sup>+</sup>-type nonporous silicon substrate at the porous silicon layer by heating the multilayer structure by induction heating.

- 50. A method according to Claim 49, further comprising a step of attracting an attraction mount which is hardly heated by induction heating onto the multilayer structure, before heating the multilayer structure by induction heating.
- 51. A method according to Claim 50, wherein, in said step of heating the multilayer structure by induction heating, the attraction mount is simultaneously cooled.

- 52. A method according to Claim 49, wherein said step of heating the multilayer structure by induction heating comprises a step of mounting the multilayer structure on an induction-heating mount around which a coil is wound, and causing a current to flow in the p<sup>+</sup>-type nonporous silicon substrate by supplying the coil with a high-frequency current.
- 53. A method according to Claim 49, further comprising a step of removing a residue of the porous silicon layer remaining on the p<sup>-</sup>-type nonporous silicon layer by etching, after separating the p<sup>-</sup>-type nonporous silicon layer from the p<sup>+</sup>-type nonporous silicon substrate.
- 54. A method according to Claim 53, further comprising a step of smoothing the surface of the p<sup>-</sup>-type nonporous silicon layer by performing annealing in a reductive-gas atmosphere after removing the residue of the porous silicon layer.
- 55. A method according to Claim 49, further comprising a step of performing thermal oxidation of inner walls of the porous silicon layer before forming the p<sup>-</sup>-type nonporous silicon layer on the porous silicon layer according to epitaxial growth, and a step of smoothing the surface of the porous silicon layer by performing heat treatment in a hydrogen atmosphere.
- 56. A method according to Claim 49, wherein the p<sup>-</sup>-type nonporous silicon layer is formed according to chemical vapor deposition (CVD).
- 57. A method according to Claim 49, further comprising a step of reutilizing a remaining p<sup>+</sup>-type nonporous silicon substrate for manufacturing another SOI substrate, after separating the p-type nonporous silicon layer.

58. A method according to Claim 57, further comprising a step of removing a residue of the porous silicon layer remaining on the p<sup>+</sup>-type nonporous silicon substrate, before reutilizing the p<sup>+</sup>-type nonporous silicon substrate.